Proudly made by
The Originator of

Modern Plastic Buoys

## POLYFORM ${ }^{\circledR}$ OF NORWAY

The HDF12 fender is rotomolded from a strong, 8 mm thick semisoft thermo-plastic material produced in one piece with extra reinforced ropeholds. The HDF fender is a strong, durable air-filled fender for commercial crafts.


## POLYFORM AS

Polyform AS is a world leading manufacturer of buoys fenders and floats, and the originator of the modern inflatable plastic buoy. The company is registered in Norway and situated in Ålesund at the northwestern coast of Norway, and benefits from being located in one of the world's most innovative maritime environments.

The product range of Polyform AS consists of:

- Inflatable buoys and fenders made from soft Vinyl plastics.
-Purse Seine Floats, buoys and marina fenders made from BACELL closed cell foam.
- Hard-shell buoys and pontoon
floats made from PE and filled with foam


## PRODUCT INFORMATION



ARTICLE NUMBER
HDF12

| Diameter (max recomended) | 650 mm |
| :--- | ---: |
| Height (max) | 1850 mm |
| Weight (nominal) | 30 Kg |
| Eye diameter for ropehold | 50 mm |
| Valve type | V 40 |
| Gross volume | 400 L |

TECHNICAL INFORMATION

| Breaking load for ropehold | 2500 kp |
| :--- | ---: |
| Buoy body material description | POP |
| Hardness, shore A | 92 |
| Tensile strength | 19 MPa |
| Elongation at break | $1000 \%$ |
| Cold flex temperature | $-33^{\circ} \mathrm{C}$ |
| Recommended max temp. | $40^{\circ} \mathrm{C}$ |
| Temp. not to be exceeded | $50^{\circ} \mathrm{C}$ |
| Specific gravity | 0,9 |

* POP: Polyolefin plastomer


## PERFORMANCE DATA

|  | $0,15 \mathrm{bar}$ | $0,30 \mathrm{bar}$ |
| :--- | ---: | ---: |
| Energy | $10,66 \mathrm{kNm}$ | $13,3 \mathrm{kNm}$ |
| Reaktion | $82,4 \mathrm{kN}$ | $103,3 \mathrm{kN}$ |
| Pressure | $78,8 \mathrm{kPa}$ | $105,6 \mathrm{kPa}$ |

*Testing performed by SINTEF in 2015



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For all measurements, weights and other technical data specified in this data sheet, please allow for a deviation of not less than $+/-5 \%$. The illustration may deviate from the actual product.

